

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



ORIVONE

Version	Revision Date:	SDS Number:	Date of last issue: 11/20/2025
12.0	01/07/2026	R00000110507	Date of first issue: 06/28/2007

SECTION 1. IDENTIFICATION

Product name : ORIVONE

CAS-No. : 16587-71-6

Sales Number : 00158474

Sales Number : 00158474

SDS Number : R00000110507

Recommended use of the chemical and restrictions on use

Product Use Description : Fragrance Ingredient

Manufacturer or supplier's details

Company name of supplier : IFF Inc.

Address : 600 Highway 36
Hazlet NJ 07730

Telephone : (732) 264-4500

Telefax : (732) 335-2551

E-mail address : sds@iff.com

Emergency telephone number : +1 800 424 9300

This telephone number is available 24 hours per day, 7 days per week.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Hazards for the product as supplied

Skin irritation	: Category 2
Eye irritation	: Category 2B

Other hazards

None known.

GHS label elements

Hazard pictograms :



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Signal word : **Warning**

Hazard statements : **H315 + H320 Causes skin and eye irritation.**

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear protective gloves.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332 + P313 If skin irritation occurs: Get medical advice/attention.
P337 + P313 If eye irritation persists: Get medical advice/attention.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Chemical nature : Ingredient used in Flavour and/or Fragrance preparations

Substance name : ORIVONE

CAS-No. : 16587-71-6

Components

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
4-tert-pentylcyclohexanone	16587-71-6*	>= 80 - <= 100	TSC
3-tert-Pentylcyclohexanone	171860-70-1*	>= 1 - <= 5	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Take Hazard and Precautionary phrases (section 2) into account.

If inhaled : Remove from exposure site to fresh air and keep at rest. Obtain medical advice.

In case of skin contact : Remove contaminated clothes. Wash thoroughly with water (and soap). Contact physician if symptoms persist.

In case of eye contact : Flush immediately with water for at least 15 minutes. Contact physician if symptoms persist.

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If swallowed : Rinse mouth with water and obtain medical advice.

Most important symptoms and effects, both acute and delayed : Causes skin and eye irritation.

Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.
Notes to physician

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbondioxide, dry chemical, foam.

Unsuitable extinguishing media : Do not use a direct waterjet on burning material.

Specific hazards during fire-fighting : Water may be ineffective.

Further information : Standard procedure for chemical fires.

Special protective equipment for firefighters : Wear NIOSH approved self-contained breathing apparatus and full protective clothing when fighting fires involving chemicals. Use water spray to cool containers exposed to fire.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Avoid inhalation and contact with skin and eyes. A self-contained breathing apparatus is recommended in case of a major spill.

Environmental precautions : Keep away from drains, surface- and groundwater and soil.

Methods and materials for containment and cleaning up : Clean up spillage promptly. Remove ignition sources. Provide adequate ventilation. Avoid excessive inhalation of vapours. Gross spillages should be contained by use of sand or inert powder and disposed of according to the local regulations.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Keep away from ignition sources and naked flame.

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Advice on safe handling : Avoid excessive inhalation of concentrated vapors. Follow good manufacturing practices for housekeeping and personal hygiene. Wash any exposed skin immediately after any chemical contact, before breaks and meals, and at the end of each work period. Contaminated clothing and shoes should be thoroughly cleaned before re-use.

If appropriate, procedures used during the handling of this material should also be used when cleaning equipment or removing residual chemicals from tanks or other containers, especially when steam or hot water is used, as this may increase vapor concentrations in the workplace air. Where chemicals are openly handled, access should be restricted to properly trained employees. Keep all heated processes at the lowest necessary temperature in order to minimize emissions of volatile chemicals into the air.

Conditions for safe storage : Store in a cool, dry, ventilated area away from heat sources. Keep containers upright and tightly closed when not in use.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Where feasible, isolate mixing rooms and other areas where this material is used or openly handled. Maintain these areas under negative air pressure relative to the rest of the plant. Where feasible, use closed systems to transfer and process this material

Personal protective equipment

Respiratory protection : Use local exhaust ventilation around open tanks and other open sources of potential exposures in order to avoid excessive inhalation, including places where this material is openly weighed or measured. In addition, use general dilution ventilation of the work area to eliminate or reduce possible worker exposures. No respiratory protection is required during normal operations in a workplace where engineering controls such as adequate ventilation, etc. are sufficient.

If engineering controls and safe work practices are not sufficient, an approved, properly fitted respirator with organic vapor cartridges or canisters and particulate filters should be used:

- a) while engineering controls and appropriate safe work practices and/or procedures are being implemented; or
- b) during short term maintenance procedures when engineer-

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ing controls are not in normal operation or are not sufficient;
or
c)if normal operational workplace vapor concentration in the
air is increased due to heat ;
d)during emergencies; or
e)if engineering controls and operational practices are not
sufficient to reduce airborne concentrations below an estab-
lished occupational exposure limit.

Hand protection

Remarks : Avoid skin contact. Use chemically resistant gloves.

Eye protection : Use tight-fitting goggles, face shield or safety glasses with
side shields if eye contact might occur.

Skin and body protection : Choose body protection in relation to its type, to the concen-
tration and amount of dangerous substances, and to the spe-
cific work-place.

Protective measures : In December 2003, the National Institute for Occupational
Safety and Health ("NIOSH") published an Alert on prevent-
ing lung disease in workers who use or make flavorings
[NIOSH Publication Number 2004-110].
In August 2004, the United States Flavor and Extract Manu-
facturers Association (FEMA) issued a report entitled "Res-
piratory Safety in the Flavor Manufacturing Workplace".
Both of these reports provide recommendations for reducing
employee exposure and for medical surveillance in the work-
place. The recommendations in these reports are generally
applicable to the use of any chemical in the workplace and
you are strongly urged to review both of these reports.
The report published by FEMA also contains a list of "high
priority" chemicals. If any of these chemicals are present in
this product at a concentration $\geq 1.0\%$ due to an intentional
addition by IFF, the chemical(s) will be identified in this safety
data sheet.

Hygiene measures : To the extent deemed appropriate, implement pre-placement
and regularly scheduled ascertainment of symptoms and
spirometry testing of lung function for workers who are regu-
larly exposed to this material.
To the extent deemed appropriate, use an experienced air
sampling expert to identify and measure volatile chemicals
that could be present in the workplace air to determine poten-
tial exposures and to ensure the continuing effectiveness of
engineering controls and operational practices to minimize
exposure.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

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Colour	:	colorless
Odour	:	conforms to standard
Melting point	:	not determined
Boiling point	:	not determined
Flash point	:	> 201 °F / > 94 °C Method: closed cup
Evaporation rate	:	not determined
Upper explosion limit / Upper flammability limit	:	not determined
Lower explosion limit / Lower flammability limit	:	not determined
Vapour pressure	:	0.04 hPa (68 °F / 20 °C) Calculated
Relative vapour density	:	not determined
Relative density	:	0.9190 - 0.9270
Density	:	not determined
Water solubility	:	not determined
Solubility in other solvents	:	not determined
Partition coefficient: n-octanol/water	:	log Pow: 3.400
Auto-ignition temperature	:	not determined
Decomposition temperature	:	not determined
pH	:	not determined
Viscosity, dynamic	:	not determined
Viscosity, kinematic	:	not determined
Oxidizing properties	:	not determined
Molecular weight	:	not determined

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Assessment : not determined

Particle size : not determined

Particle Size Distribution : not determined

Specific surface area : not determined

Surface charge/Zeta potential : not determined

Shape : not determined

Crystallinity : not determined

Surface treatment /Coatings : not determined

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No hazards to be specially mentioned.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Presents no significant reactivity hazard, by itself or in contact with water.

Conditions to avoid : Direct sources of heat.

Incompatible materials : Avoid contact with strong acids, alkali or oxidizing agents.

Hazardous decomposition products : Carbon monoxide and unidentified organic compounds may be formed during combustion.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: 4,700 mg/kg
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: 4,700 mg/kg
Method: Calculation method

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes eye irritation.

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Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecological information

Additional ecological information : Avoid contamination of soil, ground and surface water.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of according to local regulations. Avoid disposing into drainage systems and into the environment.

Contaminated packaging : Place material into sealed containers and dispose of in accordance with local, state and federal regulations.

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SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No.	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., Environmentally hazardous substance, liquid, n.o.s. (4-tert-pentylcyclohexanone) (4-tert-pentylcyclohexanone,)
Class	:	9
Packing group	:	III
Labels	:	9
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964
Environmentally hazardous	:	yes

IMDG-Code

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (4-tert-pentylcyclohexanone)(,)
Class	:	9
Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

Not regulated as a dangerous good

Remarks	:	Shipment by ground under DOT is non-regulated for non-bulk packaging; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.
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Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

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SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

The components of this product are reported in the following inventories:

US TSCA : All substances listed as active on the TSCA inventory

TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances

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es; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 01/07/2026

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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